

TECHNICAL DATA SHEET

RILSAMID® AESNO TL

POLYAMIDE 12 PELLET

RILSAMID® AESNO TL is a rigid polyamide 12. This natural grade is designed for tube extrusion.

Designation : ISO 16396 - PA12, EG1HL, C22-010

DESIGNATION

PA12

MAIN APPLICATIONS

- Winter Sports - Ski
- Outdoor - Equipment - Growth
- Cables Antitermites
- Cable
- Compounding
- Hoses & Tubes - Pneumatics
- Hoses & Tubes
- Industry - Distribution
- Other Transportation
- Auto - Others Extrusion
- Auto - Others Injection
- Heavy Truck - Others Extrusion
- Heavy Truck - Air Brake Lines

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Sheet Extrusion
- Tube Extrusion

ADDITIVES

- Heat Stabilized
- Light Stabilized

RHEOLOGICAL PROPERTIES

PROPERTIES	VALUE	TEST STANDARD
Melt volume flow rate (MVR), 235°C / 5 kg (455°F / 11 lb)	8 cm ³ /10min	ISO 1133

MECHANICAL PROPERTIES

PROPERTIES	DRY / COND VALUE*	TEST STANDARD
Flexural modulus, 23°C (73°F)	- / 1230 MPa	ISO 178
Tensile modulus, 23°C (73°F), 1 mm/min	1500 / 1440 MPa	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	50 / 43 MPa	ISO 527-1/-2
Nominal strain at break, 23°C (73°F), 50 mm/min	> 50 / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	5 / 5 %	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 11 kJ/m ²	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 6 kJ/m ²	ISO 179 1eA
Charpy unnotched impact strength, 23°C (73°F)	- / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No Break	ISO 179 1eU

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditioned.

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THERMAL PROPERTIES

PROPERTIES	VALUE	TEST STANDARD
Melting temperature, 10°C/min	180 °C	ISO 11357-1/-3
Heat deflection temperature, 0.45 MPa	135 °C	ISO 75-1/-2
Heat deflection temperature, 1.8 MPa	55 °C	ISO 75-1/-2
Vicat softening temperature, 50N at 50°C/h	142 °C	ISO 306
Burning behavior, tested thickness 1,5 mm	HB	IEC 60695-11-10
Yellow card available	yes	

ELECTRICAL PROPERTIES

PROPERTIES	DRY / COND VALUE*	TEST STANDARD
Surface resistivity, 23°C (73,4°F)	- / 1.0E+14 ohm/sq	IEC 62631-3-2
Volumic (transversal) resistivity, 23°C (73,4°F)	- / 1.0E+12 ohm/m	IEC 62631-3-1
Comparative tracking index, 23°C (73,4°F)	- / 600	IEC 60112
Dielectric stress, 23°C (73,4°F)	- / 30	IEC 60243-1

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditioned.

OTHER PROPERTIES

PROPERTIES	VALUE	TEST STANDARD
Water absorption, 23°C (73°F), immersion, equilibrium	1.6 %	ISO 62
Specific gravity, 23°C (73°F)	1.01 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 25 kg / 55 lb bags

SHELF LIFE

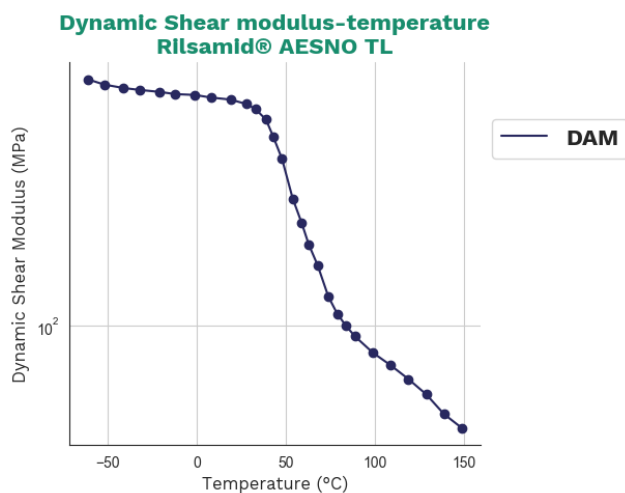
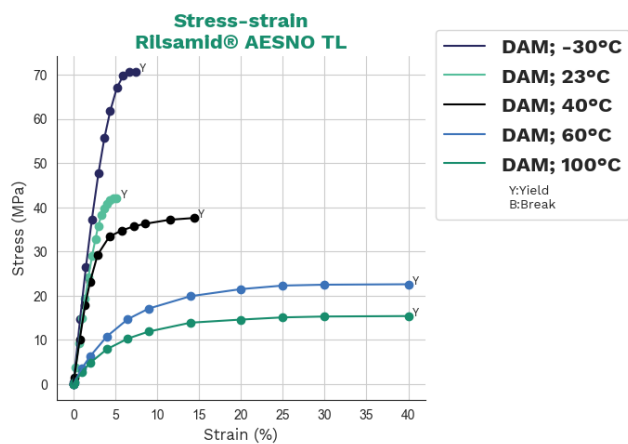
Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 230°C / 250°C / 270°C (445°F / 480°F / 520°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

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DIAGRAMS



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